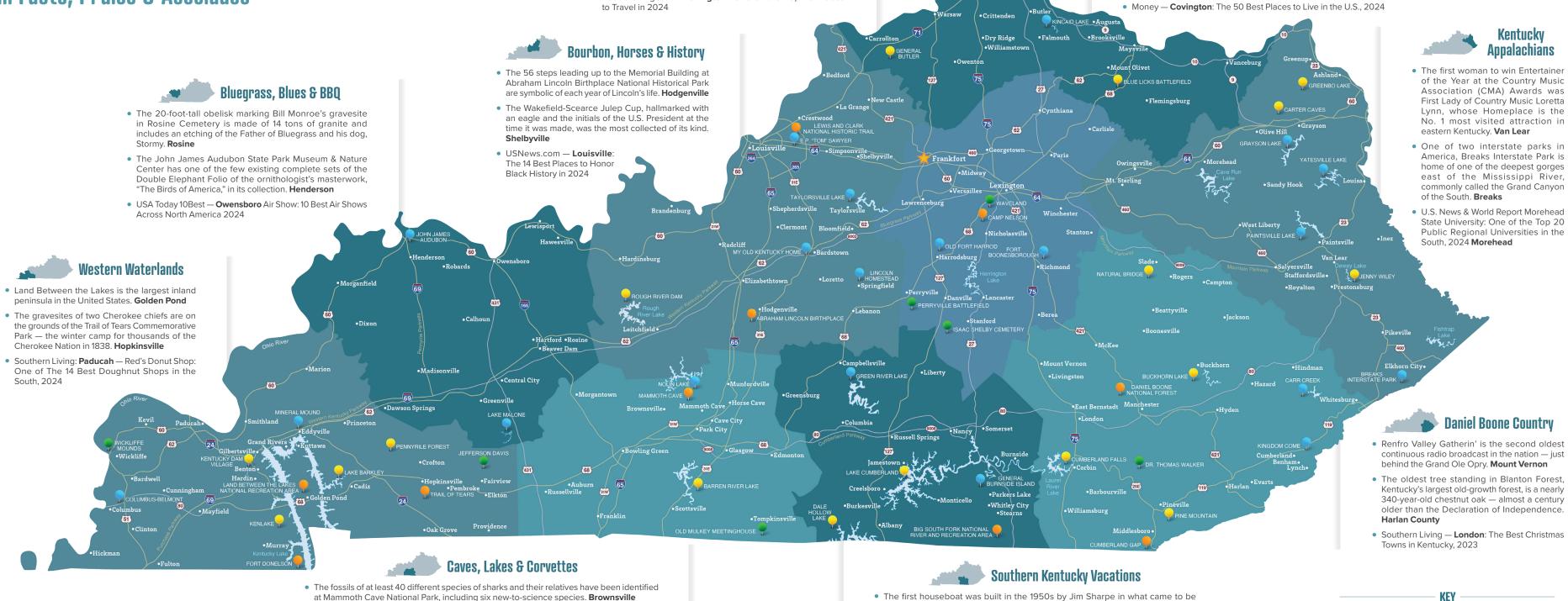
## THE BLUEGRASS Quality of Soins

A record-setting nine new tourism development projects are adding millions of dollars in economic investment and creating hundreds of jobs. Additionally, the state's bourbon and spirits industry continues to boom, with the last four years bringing almost 100 new locations and expansion projects, billions of dollars in investments and more than 1600 new jobs.

More and more people are choosing Ken as their new home and as their destinating for world-class experiences in outdoor adventure, arts and culture, vacationing with family and friends — and it just keeps getting better.



Fun Facts, Praise & Accolades



Bluegrass, Horses, Bourbon & Boone

• Danville is home to the first U.S. Post Office west of the Allegheny Mountains. See it at Constitution Square Historic Site.

• Sixty-one working artists live (and create) in Berea —

• Readers Digest — **Lexington**: One of the Top 18 Places

the Folk Arts & Crafts Capital of Kentucky.

• The log cabin where "master of horror" John Carpenter ("Halloween," "The Fog") lived as a

the Rise, 2024

boy is near the Kentucky Museum on Western Kentucky University's campus. Bowling Green • Southern Living — **Bowling Green**: Ranked seventh in the South's Best Cities On

- The first houseboat was built in the 1950s by Jim Sharpe in what came to be known as the "Houseboat Capital of the World." Somerset/Lake Cumberland
- The last remaining Druther's Restaurant in the world is located in **Campbellsville**.
- Kentucky Living Green River Lake: Best in Kentucky-Water Tourism Spot, 2024



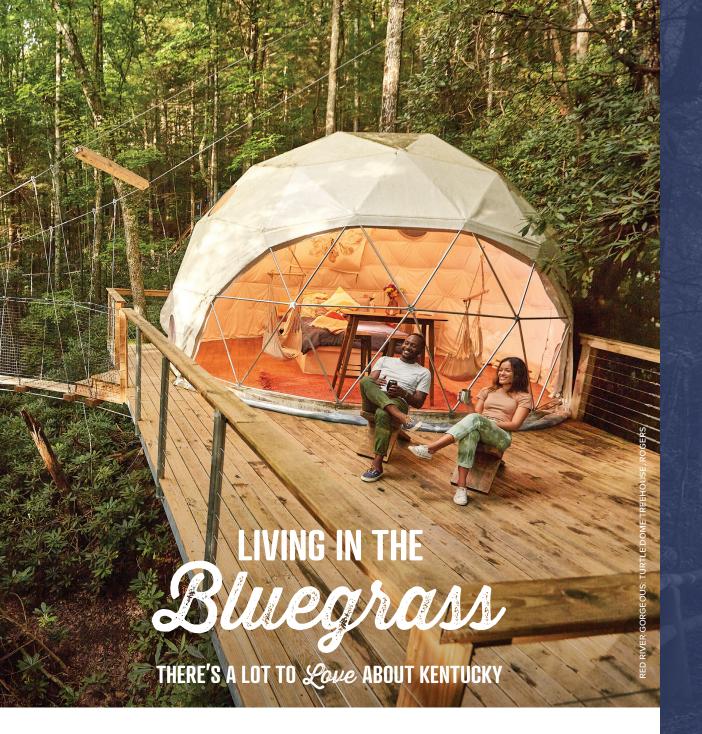
Northern Kentucky River

• Among the Cathedral Basilica of the Assumption's 82 stained-glass

• The Rosemary Clooney House in **Augusta** has the largest collection

of "White Christmas" costume memorabilia in the world.

windows is the largest church stained-glass window in the Western Hemisphere, which measures 67 feet high by 24 feet wide. **Covington** 



ust like Kentucky has a little something for every traveler, the Bluegrass State also offers a lot of beauty of the Bluegrass and its unique geographical beauty of the Bluegrass and the beauty of the Bluegrass and the beauty of the Bluegrass and the beauty of the Bluegrass and something for every resident.

A low cost of living; a reputation as being friendly, generous and hospitable; five distinct seasons (including Best of all, businesses are choosing to invest in Kentucky. Derby season); and affordable housing — with homes Why? According to CNBC: it's because Kentucky ranks costing much less than the national average — are some fourth in the nation for cost of doing business. These

As home to one-of-a-kind tourism assets — Mammoth Cave, Red River Gorge, Cumberland Falls, more natural outdoor adventure. As a farmland state cultivating offer, explore and discover. almost everything, Kentucky restaurants are blessed with an abundance of locally grown food.

ust like Kentucky has a little something for every A robust calendar of festivals and events, the scenic features all contribute to making Kentucky an enticing and attractive place to live, work and play.

of the attributes contributing to the state's quality of life. historic investments are not only supporting local communities but paving the way for a brighter future for all Kentucky families for generations to come.

arches than any state east of the Mississippi River, From outstanding experiences to the best jobs and including Natural Bridge — Kentucky is a hub for communities for raising a family, Kentucky has a lot to

Come discover your new Hentucky home.

## KENTUCKY-MADE PRODUCTS MAKE A DIFFERENCE

Playing a role every day in every way



Kentucky-made products feature into daily life — from everyday noments to milestones, beginning with breakfast fave Pop-Tarts, made by the Kellogg Company in Pikeville. When lunch rolls around, it's Hot Pockets, made at Nestlé USA's Mt. Sterling facility. Choosy mom? You know the answer: Jif peanut butter, made in Lexington by the

Mizkan America Inc.'s got you covered for dinner with RAGÚ pasta sauce, made in Owensboro. Or grab some Kingsford Charcoal, made in Burnside and Summer Shade, for a summer grill-out. Leftovers? That's a job for Reynolds Wrap, made in Louisville.

Need a little something for a sweet tooth? Airheads candy is made by Perfetti Van Melle in Erlanger, and in Louisville, Art Eatables makes a variety of bourbon-infused and bourbon-themed candies and

When it's time for a shower, reach for beauty brand L'Oréal USA manufacturing shampoos, conditioners and more at its Florence plant. Dry off and step into your Fruit of the Looms. Company neadquarters and an outlet store are in Bowling Green. When it's time to launder said unmentionables and other garments, Henkel Corporation makes Persil, all and Snuggle laundry detergents, also

Proposing? Create ambience with a Duraflame fireplace log, made in Somerset; wine from one of Kentucky's 65-plus wineries; and Scent the air with Candleberry Candles, made in Frankfort, and then present that little blue box containing Tiffany & Co.'s classic six-pronged diamond engagement ring, made in Lexington. And when the wedding rolls around, it's a Corvette, made at the General Motors Bowling Green Plant, as your getaway car.

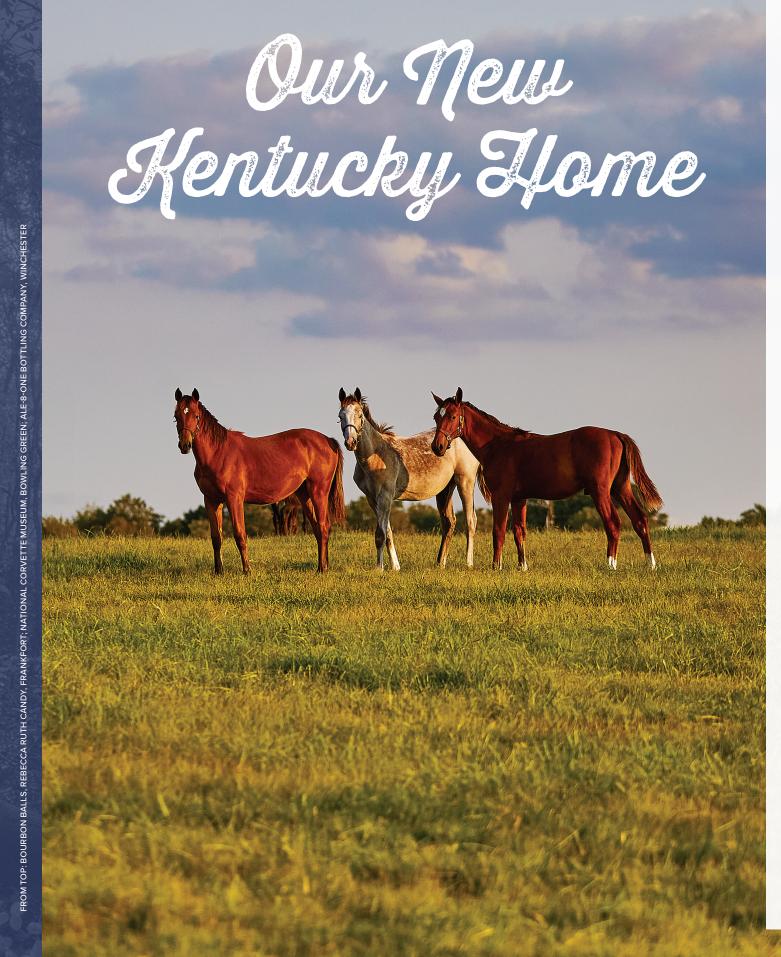
Hot? Cool down with Dippin' Dots, manufactured at the company's headquarters in Paducah. Cold? Warm up with a tour of Lebanon's Kentucky Cooperage and watch flames lick the insides of sustainably harvested white oak barrels that age Kentucky bourbon.

Forgetful? Write it down on a Post-It Note, made by 3M in Cynthiana.



Road trip here we come! Pack up the Ford Expedition or Lincoln Navigator, both manufactured by Ford in Louisville. Or slip into a Toyota Camry Hybrid, America's best-selling car, made at Toyota Motor Manufacturing Kentucky in Georgetown. Head to the Louisville Slugger Museum & Factory for a tour and a souvenir wooden bat or to Rebecca Ruth Candy in Frankfort for a tour of its chocolate-making facility — and a sample of that world-famous pecan-topped Bourbon Ball. Don't forget to pack the snacks (Mingua Beef Jerky, made in Paris, washed down with Ale-8-One, Kentucky's original soft drink made in Winchester) and a deck of cards — a product of Erlanger's United States Playing Card Company.

When it's time to turn in, snuggle down into a foam mattress made by HSM in Owensboro



The cost of living is more than 10 percent lower in **Kentucky** than the U.S. average, and housing costs are 45.7 percent lower than the U.S. average.

X Kentucky is served by **52 public-use general aviation** airports and six commercial airports – including two international airports — plus three global shipping hubs and ranks second in the nation in total air cargo shipments.

**87 universities and colleges**, including the University of Kentucky, the state's largest college, and Transylvania University in Lexington, the oldest university west of the Allegheny Mountains

Kentucky State Parks encompass nearly 50,000 acres across 47 properties, including historic sites, recreational parks, resorts and two trail systems, in addition to a shared park with Virginia — Breaks, known as the "Grand Canyon

THE 15TH STATE IN THE U.S., WITH STATEHOOD GRANTED IN 1792

POPULATION: APPROXIMATELY 4.5 MILLION

**LARGEST FIVE CITIES** BY POPULATION:

> Louisville, Lexington, Bowling Green, Owensboro, Covington

## KENTUCKY By THE NUMBERS

THAN ANY OTHER STATE **EXCEPT ALASKA** 

THE U.S.

FOR NATIVE FRESHWATER FISH DIVERSITY

THE ONLY **U.S. STATE WITH** A CONTINUOUS **BORDER OF RIVERS** ON THREE SIDES

## **12.4 MILLION ACRES** OF FORESTLAND

**MAMMOTH CAVE** IS THE WORLD'S LONGEST **KNOWN CAVE SYSTEM** 

feet tall and 125 feet wide and is one of the few places in the world that regularly produces a moonbow.

With more than 3,000 climbing routes, **Red River Gorge** — one of the world's top rock-climbing destinations — is a federally designated National Geological Area, National Natural Landmark, National Archaeological District and is listed on the National Register of Historic Places.

Cumberland Falls (the "Niagara of the South") is approximately 68

2 UNESCO sites: Mammoth Cave, a UNESCO World Heritage Site — one of only 26 in the United States, and Paducah, a UNESCO Creative City one of only 9 in the United States and 350 worldwide

According to the United States Department of Agriculture, more than 69,000 farms work 12.4 million acres in Kentucky.



• Manufacturing (including automotive and aerospace) • Food and beverage — 95% of the world's bourbon supply is made in Kentucky • Logistics and transportation — There are more than 600 logistics and distribution facilities across the state

1 National Park • 2 National Historical Parks • 2 National Recreational Areas • 32 National Historic Landmarks • 7 National Natural Landmarks • 3 National Monuments • 1 National Forest